



REPLACEMENT PARAGRAPH-

PAGE 4, LINE 33, THROUGH PAGE 5, LINE 11 OF SPECIFICATION

The unit 26 shown as Figure 4 will be described in more detail. It has counter rollers 82, 83 inside the profile 50 and these counter rollers can be adjusted to make contact with the upper part of the vertical sides of the profile. Rollers 84, 85 make contact with the outer surface of the vertical sides. The complete bending unit 26 can be freely displaced vertically along rails 86, 87 in the support and it follows the upper part of the vertical sides through sprung units 88, 89 lightly pressing against the upper inwardly bent flanges of the profile and holding the flanges between themselves and the counter rollers 82, 83. The counter rollers are supported on units 90, 91 that can be transversely slid along a rail and the rollers 84, 85 are supported by units 93, 94 that can be slid along a rail 95. The counter rollers and the rollers 82-85 can be adapted to the profile in that it is possible to adjust their angles or the gap between the rollers to a limited extent within the relevant unit 90, 91, 93, 94 along partial surfaces of circles as has been suggested in the figure by dashed lines. The various power units for carrying out the adjustment and supplying power are not shown in the figure. These may, for example, by hydraulic units.